



WARNING: Avoid manufacture's warranty by disassemble and mod the unit.

ご注意ください：分解、改造によりメーカー保証は放棄する事となります。



Required Tools:
 Flat head screw driver
 Phillips screw driver
 2.5mm Allen hex wrench
 10mm wrench

Remove knob cap



Remove screw bolt and Knob



Remove Hex key bolts




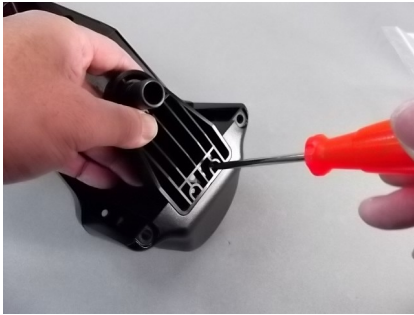
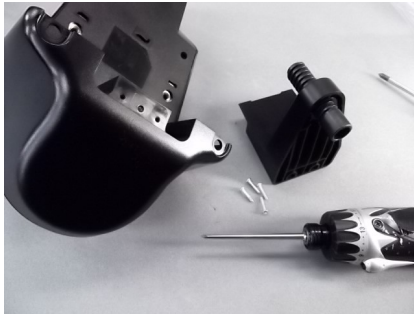


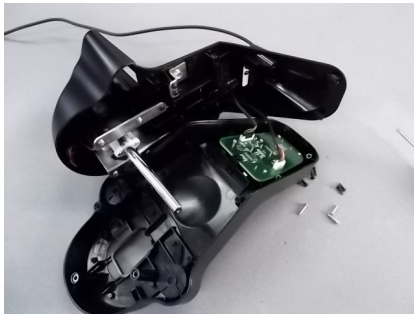
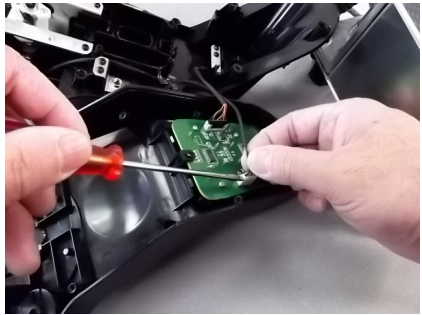


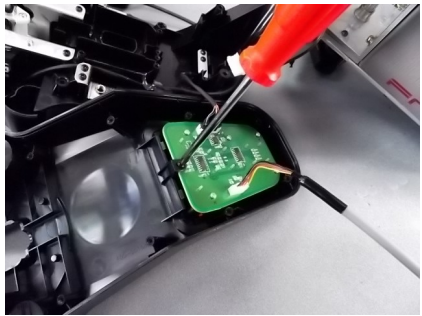


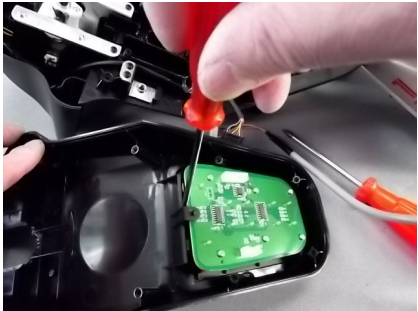




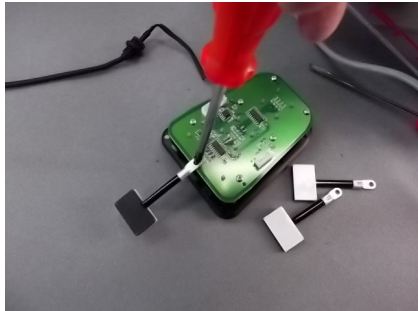
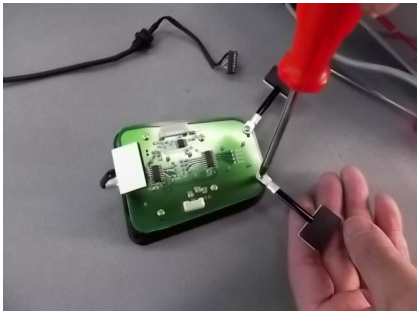



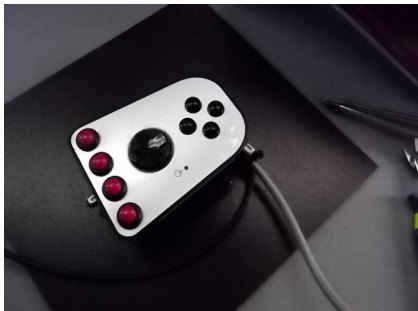

Remove leather cover



Remove Clamp screw



		
Remove Clamp		Remove cover bolts
		
	Open case housing	Remove connector
		
	TEST with Hshift	Remove switch plate
		
	<p>TEST with PC by Windows if it works all gears.</p> <p>この時点で PC に接続し動作をご確認下さい。</p>	

<p>Snap off nails</p> 		<p>Remove cable bracket</p> 
		<p>Install brackets</p> 
	<p>Put connectors</p> 	<p>Tie cables to the bracket</p> 
<p>Peel off backing paper</p> 	<p>Put to any place</p> 	<p>Connect to G25 or G27</p> 

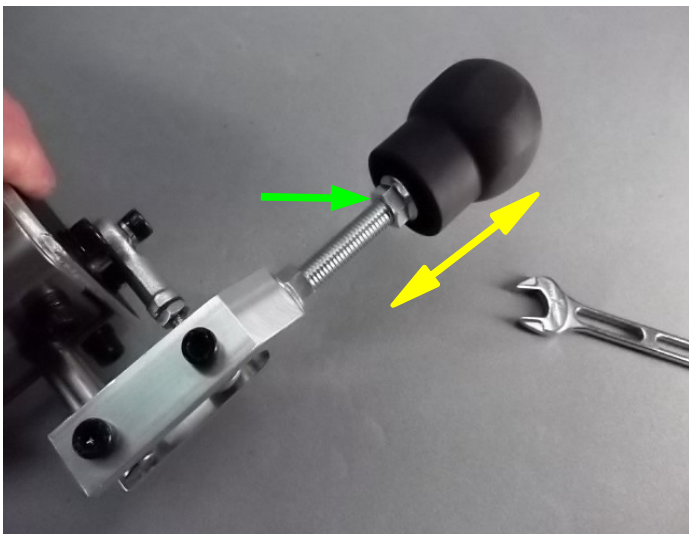
Maintenance and adjustment



Adjustment of shift throw feel
by Allen Hex wrench 5mm

Clockwise = Strong
Conterclockwise = Weak

シフトクリック感の調節
右=強く
左=弱く



Adjustment of shift lever
length by 14mm wrench.

シフトレバー長さ調整



Adjustment of freeplay.
Lube with grease point.

ガタツキの調節
グリース塗布箇所